

ARTESIA FREE-STANDING BATH

This bath is supplied with only the waste & overflow holes drilled in order to allow options on jobsite in the positioning of spouts, taps & handshowers on the deck rim. The only rule is good plumbing. Spout and taps for this bath can also be free-standing risers.

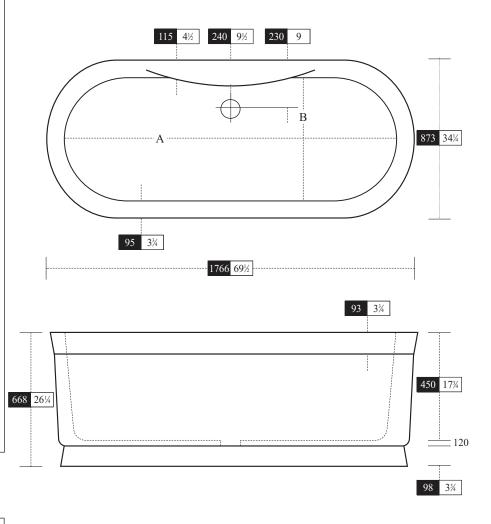
The space between the inner and outer walls at the top rim is only 72mm/2¼". Therefore, a two hole bath filler or a manifold filler with remote taps are best used to avoid the overflow. If a three hole mixer with pop-up is being mounted on the tap deck the overflow needs to be specified to be drilled opposite the waste, and an extended waste/overflow used. Spout and taps for this bath can also be free-standing risers. The only rule is good plumbing.

The bath is available with or without the plinth. If the former, four screw-adjustable feet are fixed to the plinth. If the latter, the feet are bonded to the bath. With either version the plumber needs underfloor access. Installation instructions are overleaf.

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Tolerances are + or -3mm.





	A	В
Тор	1557	675
	61¼	26½
Bottom	1280	500
	50½	19¾



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ват нforms

installation instructions - artesia free-standing bath



for bath with plinth (feet are on plinth)

- 1. Separate the plinth from the bath (as in diagram).
- 2. Lay the bath on its side (on a soft surface to prevent it being chafed) and push up the overflow pipe of the waste/overflow piece between the outer and inner walls of the bath. Connect this with its grid and washers through the overflow hole; and tighten up.
- 3. Put the waste portion of the waste/overflow and its washers into the waste hole and tighten up.
- 4. There must be access through floor beneath bath and an inspection hatch in floor at foot of where bath will stand. All supply lines and waste trap must be set up through the access opening and all piping should be flexible.
- 5. If taps and spout are to be rim mounted then, with bath still on side, drill holes for them in the rim if the plain rim version or in the tap deck of rim if that version.
- 6. Offer valves to holes.
- 7. Fit supply lines to valves and connectors to spout and valves.
- 8. Connect flexi waste pipe to trap on bath.
- 9. Secure plinth to floor through feet fixing holes, to avoid movement.
- 10. Lift bath, with waste line and pipeworks hanging loose, into position on plinth. Bath must sit on plinth in specific position align waste with recess on plinth.
- 11. Pull down bath pipework and connect to floor pipework.
- 12. Once satisfied with connections and pipework secure bath battens to plinth by using nuts provided which are secured on the battens.

Note: installer will need a helper at various stages.

for bath with no plinth (feet are on bath - not shown in diagram)

- 1. The feet support the bath from the floor. If, on completion of installation, they are not going to be able to be reached to be screwed down then, before carrying through the operations listed below, stand the bath on its base and mark a line around it. From this line measure in the width of the bath's bottom flange and screw (or fix if stone floor) battens into the floor inside where each end and each side will sit. These will prevent the bath shifting in any direction if positioned to fit securely against inside of bath. If wished for added security a silicon seal can be added to bottom of bath before placing it down.
- 2. Lay the bath on its side (on a soft surface to prevent it being chafed) and push up the overflow pipe of the waste/overflow piece between the outer and inner walls of the bath. Connect this with its grid and washers through the overflow hole; and tighten up.
- 3. Put the waste portion of the waste/overflow and its washers into the waste hole and tighten up.
- 4. There must be access through floor beneath bath and an inspection hatch in floor at foot of where bath will stand. All supply lines and waste trap must be set up through the access opening and all piping should be flexible.
- 5. If taps and spout are to be rim mounted then, with bath still on side, drill holes for them in the rim if the plain rim version or in the tap deck of rim if that version.
- 6. Offer valves to holes.
- 7. Fit supply lines to valves and connectors to spout and valves.
- 8. Connect flexi waste pipe to trap on bath.
- 9. Place bath on floor positioned against battens placed in stage 1. Before doing so put silicon seal on undersides of feet so they are secured once positioned. If wished, for added security a silicon seal can also be added to bottom of bath before placing it down.